This manual has been designed to be used in conjunction with the General (UL/NSF) Installation & Service Manual. Save the Instructions in Both Manuals for Future Reference!!

This merchandiser conforms to the American National Standard Institute & NSF International Health and Sanitation standard ANSI/NSF 7 - 2003.
CONTENTS

Specifications
TNG Specification Sheets ........................................ 4
Line Sizing Requirements ................. (See General-UL/NSF I&S Manual)

Pre-Installation Responsibilities ....... (See General-UL/NSF I&S Manual)

Installation Procedures
Carpentry Procedures ........................................ 6
Case Pull-Up Locations ................................. 6
Rear Rail Cover & Close-off Installation .................. 6
Trim & NSF Thermometer Installation .................. 7

Electrical Procedures .................................... 7
Case Fan Circuit ........................................... 7

Plumbing Procedures ................. (See General-UL/NSF I&S Manual)
Refrigeration Procedures .......... (See General-UL/NSF I&S Manual)

Defrost Information ...................................... 7
Defrost Control Chart ...................................... 7

Installation Procedure Check Lists (See Gen.-UL/NSF I&S Manual)

Wiring Diagrams ................................................. 7
TNG Domestic & Export (50Hz) 4’, 6’, 8’ and 12’ Case Circuits ........ 8

Cleaning and Sanitation ........................................ 9
Component Removal and Installation Instructions for Cleaning
Lower Trays .................................................. 9
Front Air Ducts ............................................. 9
Rear Air Ducts ............................................. 9
Front Lower Cladding ........................................ 9
Front Upper Cladding ........................................ 9

Cleaning Instructions ........................................ 9
Stainless Steel Cleaning Methods ...................... 10
Service Instructions

Preventive Maintenance ................................ (See General-UL/NSF I&S Manual)
Connecting the Refrigeration Piping and Components ........ 11
Color Band, Bumper and Bumper Retainer Replacement .... 12
Front Glass Replacement .................................. 12
Discharge Grid Replacement ................................. 12
Fan Blade and Motor Replacement (See Gen.-UL/NSF I&S Manual)

Parts Information

Operational Parts List ...................................... 13
Cladding and Optional Trim Parts List ...................... 14

TYLER Warranty ............................................. (See General-UL/NSF I&S Manual)

The following Medium Temperature Cheese and Deli Merchandiser models are covered in this manual:

<table>
<thead>
<tr>
<th>MODELS</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>TNG</td>
<td>4’, 6’, 8’ &amp; 12’ GLASS FRONT, SELF-SERVE CHEESE/DELI MERCHANDISERS</td>
</tr>
</tbody>
</table>
SPECIFICATIONS

TNG Glass Front Self-Serve Cheese/Deli Merchandisers

Refrigeration Data:

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CASE LENGTH</th>
<th>CASE USAGE</th>
<th>CAPACITY (BTUH / FT)</th>
<th>EVAPORATOR (*F)</th>
<th>DISCHARGE AIR</th>
<th>AVG. REF. CHARGE (LBS/FT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TNG</td>
<td>4'/6'/8'/12'</td>
<td>MED TEMP CHEESE</td>
<td>470*</td>
<td>532*</td>
<td>+20**</td>
<td>+18</td>
</tr>
<tr>
<td>TNG</td>
<td>4'/6'/8'/12'</td>
<td>MED TEMP DELI</td>
<td>579*</td>
<td>656*</td>
<td>+15**</td>
<td>+13</td>
</tr>
</tbody>
</table>

* For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.
** Evaporator temperature is based on the saturated pressure leaving the case.
*** Air velocity measured 1 hour after defrost termination at the top of the discharge air grid using an ALNOR JR. velometer with a scoop.

FOR SPECIFIC COMPRESSOR SIZING INFORMATION, REFER TO TYLER APPLICATIONS FOR RACK SYSTEM COMPRESSORS AND/OR THE COMPRESSOR MANUFACTURERS FOR SINGLE COMPRESSORS. FOR LINE SIZING INFORMATION, REFER TO THE MISCELLANEOUS SECTION "BUFF" IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans and Heaters (120 Volt)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CASE LENGTH</th>
<th>FANS / CASE</th>
<th>TOTAL STANDARD FANS</th>
<th>TOTAL ECM FANS</th>
<th>DISCHARGE AIR ANTI-SWEAT (120V)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>AMPS</td>
<td>WATTS</td>
<td>AMPS</td>
</tr>
<tr>
<td>TNG</td>
<td>4'</td>
<td>1</td>
<td>0.34</td>
<td>30.2</td>
<td>0.22</td>
</tr>
<tr>
<td>TNG</td>
<td>6'</td>
<td>2</td>
<td>0.68</td>
<td>60.4</td>
<td>0.44</td>
</tr>
<tr>
<td>TNG</td>
<td>8'</td>
<td>2</td>
<td>0.68</td>
<td>60.4</td>
<td>0.44</td>
</tr>
<tr>
<td>TNG</td>
<td>12'</td>
<td>3</td>
<td>1.02</td>
<td>90.6</td>
<td>0.68</td>
</tr>
</tbody>
</table>

Defrost Data:

<table>
<thead>
<tr>
<th>DEFROST TYPE*</th>
<th>DEFROSTS PER DAY</th>
<th>DURATION TIME (MIN)</th>
<th>TERMINATION (*F)</th>
<th>EPR SETTINGS *</th>
<th>BACKUP PRESSURE CONTROL SETTINGS</th>
<th>DEFROST WATER (LB / FT / DAY)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>R-22 (PSIG)</td>
<td>R-404A (PSIG)</td>
</tr>
<tr>
<td>TIME OFF - CHEESE</td>
<td>6</td>
<td>26</td>
<td>---</td>
<td>43</td>
<td>56</td>
<td>45</td>
</tr>
<tr>
<td>TIME OFF - DELI</td>
<td>6</td>
<td>26</td>
<td>---</td>
<td>38</td>
<td>50</td>
<td>40</td>
</tr>
</tbody>
</table>

Set EPR to give this pressure at the case.

TEMPERATURE CONTROL can be achieved by a thermostat, suitably sized EPR, or Low Pressure Control. The Discharge Air Thermostat should be set @ 28°F CUT IN with a 21°F CUT OUT; EPR set at 43°F (R-22); and Low Pressure Control settings to be used for backup control only (see table).

CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING (R-22 REFRIGERANT)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>4'</th>
<th>6'</th>
<th>8'</th>
<th>12'</th>
<th>16'</th>
<th>20'</th>
<th>24'</th>
<th>28'</th>
<th>32'</th>
<th>36'</th>
<th>40'</th>
<th>44'</th>
</tr>
</thead>
<tbody>
<tr>
<td>TNG - CHEESE</td>
<td>1/2'</td>
<td>1/2'</td>
<td>1/2'</td>
<td>1/2'</td>
<td>5/8'</td>
<td>5/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
</tr>
<tr>
<td>TNG - DELI</td>
<td>1/2'</td>
<td>1/2'</td>
<td>1/2'</td>
<td>1/2'</td>
<td>5/8'</td>
<td>5/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>7/8'</td>
<td>1-1/8'</td>
</tr>
</tbody>
</table>

UL SANITATION approved in accordance with ANSI/NSF - 7.

CASE BTUH REQUIREMENTS are calculated to produce approximately the indicated entering-air temperature with absolute maximum operating ambient limits of 75°F & 55RH.

The information contained herein is based on technical data and tests that we believe are reliable, and is intended for use by persons having technical skill at their own discretion and risk. Since conditions of use are outside of Tyler's control, we cannot assume any liability for results obtained or damages incurred through the applications of the data presented. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
**TNG CROSS SECTION**

- 4-1/2"
- 34-5/8"
- 12-7/8"
- 10"
- 1-1/2"
- 7-7/8"
- 6"
- 29"
- 22-7/8"
- 32-1/2"
- 10-1/2"
- 44-1/2"

**FLOOR PLAN**

- 4' Case = 48-1/4"
- 6' Case = 72-1/4"
- 8' Case = 96-3/8"
- 12' Case = 144-1/2"

- Base Legs
- Refrigeration; 5/8" Suction 3/8" Liquid
- 4" cases use four 2" pipe legs
- 6' & 8' cases use six 2" pipe legs
- 12' cases use eight 2" pipe legs

- Electric
- 1-1/2" PVC Waste Outlet
- Add 1" for Insulated Partition
- Add 1-1/2" for Standard Patch End
- 27"
- 9"
- 6-7/8"
- 11-1/2"
- (Front of Case)

- 2-3/4" (base)
- 30-1/4" (base)

May, 2007
INSTALLATION PROCEDURES

Carpentry Procedures

Case Pull-Up Locations

The TNG models have two pull-ups at each end of the case. Pull-ups A and B are located as shown and should be installed and tightened starting with A and finishing with B.

See “General-UL/NSF I&S Manual” for line-up assembly instructions.

Raceway Cover & Rear Base Close-off Installation

Position raceway cover (1) over rear raceway opening and secure with screws in every hole.

Rear Base and End Close-off Installation

Kickplate, optional rear base and end closeoffs have spring clips on their back sides that secure to the pipe legs.

NOTE
Optional rear base close-offs do not require joint trim.

Trim & NSF Thermometer Installation

The joint trim and mounting hardware are shipped loose. Trim includes rear top joint trim, card molding joint trim, rear duct joint trim, glass joint trim, color band joint trim, upper front cladding joint trim, lower front cladding joint trim, kickplate joint trim and horizontal end trim.

Horizontal end trim covers gaps between the cases. The trim is glued onto the shipping cardboard. Apply trim with notch side towards front of case, after running beads of caulkimg on the edges of the cases. Sheet metal screws can be used for additional securing.

1. Before installing kickplates on a multiple case lineup, snap a joint trim (2) over the top and bottom of one end of each kickplate (3).

2. Lineup each kickplate (3) and/or optional rear base close-off (4) and push to secure the spring clips to the legs (5).

3. Slide joint trims (2) over the case-to-case joints.

4. Position end close-offs (6) over the end of the kickplate (3) and/or optional rear base close-off (4) and push until the spring clips secure to the legs (5).
Patch end trim is shipped factory installed. If field installation is required, be sure the patch end is pulled up enough to fit snugly against the sealing tubing on the inside of the case. The patch end must seal tightly against the lift glass wiper to ensure proper operating temperatures.

The NSF case thermometer and bracket assembly is shipped loose with the case.

After removing the thermometer and bracket assembly from the shipping packaging, position bracket over left horizontal joint trim and case-to-case joint where the joint trim is notched out. Make sure the bracket is positioned to the front of the case, flush with the top and left inside edge of the bottom case end welds. Secure thermometer bracket to with two screws in the pre-drilled holes.

Electrical Procedures

Electrical Considerations

CAUTION
Make sure all electrical connections at components and terminal blocks are tight. This will prevent burning of electrical terminals and/or premature component failure.

NOTE
The raceway houses the electrical wiring and components for the case. Since the lower front cladding is shipped loose, the raceway has immediate access.

Case Fan Circuit

This circuit is to be supplied by an uninterrupted, protected 120V circuit. The case fan circuit is not cycled during defrost on any of these models.

Defrost Information

See “General-UL/NSF I&S Manual” for operational descriptions for Off Time defrost control.

Defrost Control Chart

<table>
<thead>
<tr>
<th>Defrost Type</th>
<th>Defrosts Per Day</th>
<th>Defrost Duration (Min)</th>
<th>Temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off Time</td>
<td>6</td>
<td>28</td>
<td>-----</td>
</tr>
</tbody>
</table>

WIRING DIAGRAMS

ELECTRICIAN NOTE - OVERCURRENT PROTECTION

120V circuits should be protected by 15 or 20 Amp devices per the requirements noted on the cabinet nameplate or the National Electrical Code, Canadian Electrical Code - Part 1, Section 28. 208V defrost circuits employ No. 12 AWG field wire leads for field connections. On remote cases intended for end to end line-ups, bonding for ground may rely upon the pull-up bolts.

The following wiring diagram on page 8 covers all the TNG case electrical circuits.
TNG Domestic & Export (50Hz) Case Circuits (4′, 6′, 8′ & 12′)

NOTE: ALL CASES MUST BE GROUNDED

Optional Solenoid Valve

Fan Motors: 2ft (3) per case; 6ft (2) per case

Optional Case Temperature Thermostat

Diagram WRG TNG-50Hz.4-6-8-12

May, 2007
CLEANING AND SANITATION

Component Removal and Installation Instructions for Cleaning

Lower Trays and Screens
1. Open the front curved glass by lifting the handle at the bottom.
2. Remove product from the case interior.
3. Grasp and lift out each lower tray or screen from the bottom of the case.
4. After cleaning, replace in reverse order.

Front Air Ducts
1. Remove lower trays or screens, see this page.
2. Lift out front air duct sections.
3. After cleaning, replace in reverse order.

Rear Air Ducts
1. Remove lower trays or screens, see this page.
2. Remove mounting screws from rear air duct.
3. Lift out rear air duct sections.
4. After cleaning, replace in reverse order.

Front Lower Cladding
1. Remove front kickplate.
2. Push up and forward on front lower cladding to release lower edge from rear support tabs. After rear tabs are clear, pull down on cladding to clear upper tabs from slots in bottom of upper front cladding and remove cladding from case.
3. After cleaning, replace front lower cladding by positioning front edge behind the upper cladding. After front edge is behind the upper cladding, insert bottom edge in rear support tabs. Lower front of cladding until it rest on bottom edge of upper cladding. Make sure front and rear edge are completely supported. Replace front kickplate.

Cleaning Instructions

**WARNING**
TYLER Refrigeration does not recommend the use of high pressure cleaning equipment on service style cases!! The sealing of front glass and end joints is critical in these cases and high pressure cleaners can penetrate and/or damage these seals. Damaged seals allow water leaks and/or air leaks that can cause poor case refrigeration.

**CAUTION**
- When cleaning this case, try not to introduce water into the case faster than it can be carried away by the waste outlet.
- Liquid chlorine bleach is corrosive to metals. The use of bleach or products containing bleach will damage metal surfaces and void the case warranty.
- Sanitize the case with Quaternary Ammonium Solutions (ex: KAYQUAT II, J-512 Sanitizer, SANIQUAT 512, etc...) approved per 21CFR 178.1010, followed by adequate draining and air drying. These solutions may be obtained from Kay Chemical Co., Johnson Wax Professional, Coastwide Laboratories, etc....
- Always use a soft cloth or sponge with mild detergent and water to clean the front glass. Never use abrasives or scouring pads to clean glass. They can scratch and/or damage the glass.

Stainless Steel Cleaning Methods

The cleaning data in the following stainless steel cleaning chart was supplied by AISI. The information was supplied by Prime Metals Division, Alumax Aluminum Corporation.

<table>
<thead>
<tr>
<th>TYPE OF CLEANING</th>
<th>CLEANING AGENT*</th>
<th>APPLICATION METHOD**</th>
<th>EFFECT ON FINISH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Routine cleaning</td>
<td>Soap, ammonia or detergent and water.</td>
<td>Sponge with cloth, then rinse with clear water and wipe dry.</td>
<td>Satisfactory for use on all finishes.</td>
</tr>
<tr>
<td>Smears and fingerprints</td>
<td>Arcal 20, Lac-O-Nu, Lumin Wash O'Cedar Cream Polish, Stainless Shine</td>
<td>Rub with cloth as directed on the package.</td>
<td>Satisfactory for use on all finishes. Provides barrier film</td>
</tr>
<tr>
<td>Stubborn spots and stains, baked-on splatter, and other light discolorations</td>
<td>Allchem Concentrated Cleaner</td>
<td>Apply with damp sponge or cloth.</td>
<td>Satisfactory for use on all finishes.</td>
</tr>
<tr>
<td></td>
<td>Samae, Twinkle, or Cameo Copper Cleaner</td>
<td>Rub with damp cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Grade FFF Italian pumice, whitening or talc</td>
<td>Rub with damp cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Liquid NuSteel</td>
<td>Rub with dry cloth. Use a small amount of cleaner.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Paste NuSteel or DuBois Temp</td>
<td>Rub with dry cloth. Use a small amount of cleaner.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Cooper’s Stainless Steel Cleaner, Revere Stainless Steel Cleaner</td>
<td>Apply with damp sponge or cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Grade F Italian pumice, Steel Bright, Lumin Cleaner, Zud or Restoro</td>
<td>Rub with a damp cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Penny-Brite or Copper-Brite</td>
<td>Rub with dry cloth. Use a small amount of cleaner.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Paste NuSteel or DuBois Temp</td>
<td>Rub with dry cloth. Use a small amount of cleaner.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Revere Stainless Steel Cleaner</td>
<td>Apply with a damp sponge or cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
<tr>
<td></td>
<td>Allen Polish, Steel Bright, Wyandotte, Bab-O or Zud</td>
<td>Rub with a damp cloth.</td>
<td>Use in direction of polish lines on No. 4 (polished) finish. May scratch No. 2 (mill) and No. 7 and 8 (polished) finishes.</td>
</tr>
</tbody>
</table>
SERVICE INSTRUCTIONS


Connecting the Refrigeration Piping and Components

**WARNING**

Be sure to position a flame and heat-resistant shield over the bottom of the case liner. Heat from brazing could damage the liner and/or cause personal injury or death from fire.

1. Remove screws and refrigeration piping cover from the left bottom of the case.

2. Position loose refrigeration piping and/or optional valves between the open lines in the bottom and upright of the case.

<table>
<thead>
<tr>
<th>TYPE OF CLEANING</th>
<th>CLEANING AGENT*</th>
<th>APPLICATION METHOD**</th>
<th>EFFECT ON FINISH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Burnt-on foods and grease, fatty acids, milkstone (where swabbing or rubbing is not practical)</td>
<td>Easy-Off, De-Grease-It, 4-6% hot solution of such agents as trisodium tripolyphosphate, or 5-15% caustic soda solution</td>
<td>Swab and soak with clean cloth. Let stand 10-15 min. or more according to directions on package. Rinse and dry.</td>
<td>Excellent removal, satisfactory for use on all finishes.</td>
</tr>
<tr>
<td>Tenacious deposits, rusty discolorations, industrial atmospheric stains</td>
<td>Oakite No. 33, Dilac, Texo 12, Texo N.Y., Flash-Klenz, Caddy Cleaner, Turco Scale 4368 or Permag 57.</td>
<td>Swab or wipe with a cloth. Rinse with water and dry.</td>
<td>Satisfactory for use on all finishes.</td>
</tr>
<tr>
<td>Hard water spots and scale</td>
<td>Vinegar</td>
<td>Swab or soak with a cloth. Allowed to stand 10-15 min.</td>
<td>Satisfactory for use on all finishes.</td>
</tr>
</tbody>
</table>

**NOTE**

- Make sure all sensor and thermostat wires are clear of areas being heated.
- Mount all refrigeration lines off the floor to allow for cleaning access.

3. Apply flux to all joint ends. Starting at one end, thoroughly heat each new pipe joint and braze it together. Repeat this process until all new pipe joints have been brazed.

4. After piping has cooled, route and connect thermostat and sensor wires through openings in the bottom of the case.

**NOTE**

- Use of proprietary names is intended only to indicate a type of cleaner, and does not constitute an endorsement, nor is omission of any proprietary cleanser to imply its inadequacy. It should be emphasized that all products should be used in strict accordance with instructions on package.

- In all applications a sponge or fibrous brush or pad are recommended. DO NOT use ordinary steel wool, steel brushes, chlorine bleach or products containing bleach for cleaning or sanitizing stainless steel.
Color Band, Bumper and Bumper Retainer Replacement

NOTE
Color band, bumper and bumper retainer must be removed to access the screws for the front upper cladding.

1. Remove screws (1), color band joint trim (2) and color band (3) from front bottom glass support (4).

2. Starting at one of the bumper joints, pry edge of bumper (5) until it starts to release from the bumper retainer (6).

3. Grasp the loose end of the bumper (5) and pull firmly to peel bumper (5) off the bumper retainer (6).

4. Use old bumper as a guide, cut new bumper slightly longer (approx. 1/8”) than the old bumper.

NOTE
- Bumpers will shrink when the cases are at operating temperature.
- Bumper unevenness may be remedied by striking with a mallet and straight borad along the length of the installation

5. Starting at one end, snap the new bumper (5) onto the bumper retainer (6).

6. Install color band (3) color band joint trim (2) and secure to front bottom glass support (4) with screws (1).

Front Glass Replacement

1. Remove screw (1) and glass joint trim (2) from both joints of the broken glass (3).

2. Remove screws (4) and glass trim rail (5) from top of glass (3).

3. Loosen rear retainer (6) and remove broken glass (3) from glass retainer assembly (7).

4. Apply sealant tape (8) to top and bottom edge of new glass (3).

5. Position new glass (3) in glass retainer assembly (7) and secure by tightening rear retainer (6).

6. Install glass trim rail (5) with screws (4) over top edge of new glass (3).

7. Install glass joint trim (2) with screw (1) over the joint areas of glass (3).

Discharge Grid Replacement

1. Remove screws (1) lower grid retainer (2) and discharge grid (3).

2. Replace discharge grid (3) and lower grid retainer (2) and secure with screws (1).
## PARTS INFORMATION

### Operational Parts List

<table>
<thead>
<tr>
<th>Case Usage</th>
<th>Domestic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical Circuit</td>
<td>115 Volt 60 Hertz</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Case Size</th>
<th>4'</th>
<th>6'</th>
<th>8'</th>
<th>12'</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fan Motor</td>
<td>5125532</td>
<td>5125532</td>
<td>5125532</td>
<td>5125532</td>
</tr>
<tr>
<td>Fan Motor Brackets</td>
<td>5962269</td>
<td>5962269</td>
<td>5962269</td>
<td>5962269</td>
</tr>
<tr>
<td>Fan Bracket Plate</td>
<td>9041077</td>
<td>9041077</td>
<td>9041077</td>
<td>9041077</td>
</tr>
<tr>
<td>Fan Blades (7” 25° 5B)</td>
<td>5236974</td>
<td>5236974</td>
<td>5236974</td>
<td>5236974</td>
</tr>
<tr>
<td>Opt. ECM Fan Motor</td>
<td>9025002</td>
<td>9025002</td>
<td>9025002</td>
<td>9025002</td>
</tr>
<tr>
<td>Opt. ECM Fan Motor Brackets</td>
<td>9025005</td>
<td>9025005</td>
<td>9025005</td>
<td>9025005</td>
</tr>
<tr>
<td>Opt. ECM Fan Blades</td>
<td>5960943</td>
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For information on operational parts not listed above contact the TYLER Service Parts Department.
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